

## Abstract

A neckline (8) is formed between right and left bodies in a first body (2)  
5 of a tubular knitted fabric comprising the first body (2) and a second body  
(3) by a flechage knitting. Widening is performed in the center of the  
neckline to form outer-layer-neck knitting loops and inner-layer-neck  
knitting loops. A first neck (5b) is formed from a whole or a part of the  
inner-layer-neck knitting loops in the condition that the outer-layer-neck  
10 knitting loops are held by the alternate needles on the first needle bed.  
Whenever a proper number of courses are knitted, the first neck is moved to  
overlap the loops of the first neck with the loops of the neckline so as to form  
loops of the next course. This step is repeatedly performed. Then, a  
second neck (5a) are formed from a whole or a part of the outer-layer-neck  
15 knitting loops. Whenever a proper number of courses are knitted, the  
second neck is overlapped with the loops of the neckline to form loops of the  
next course. This step is repeatedly performed. As a result of the steps  
being taken, a tubular knitwear (1) having the neck (3) whose inner layer  
neck (5b) and outer layer neck (5a) are overlapped in two layers is formed.